PART NO.
DCAW098

SUCTION - COPPER
O.D. - .750 (19.1) NOMINAL
WALL - .058 (1.5) NOMINAL
END I.D. - .753-.760 (19.12-19.30)
X .928-.990 (23.6-25.1)
Ⓑ PLUG, -9

Ⓐ

7.475-7.525
189.9-191.1

4X 1.615-1.656
41.0-42.1

4X .808-.828
20.5-21.0

14°
18°

4.063-4.313
103.2-109.6

.188-.438
4.8-11.1

4.938-5.063
125.4-128.6

1.775-2.025
45.1-51.4

47°
51°

2X R 5.740-5.760
145.8-146.3

5.615-5.865
142.6-149.0

.912-.932
23.2-23.7

9.375 MAX.
238.1 MAX.

8.588-8.776
218.1-222.9

7.475-7.525
189.9-191.1

43°
47°

7.464-7.652
189.6-194.4

4X Ø.750-.760
19.1-19.3

4X R.615-.635
15.6-16.1

2X R 8.178-8.198
207.7-208.2

R 4X R 2.865-2.885
72.8-73-3

SUCTION LOCATION NOT OPTIONAL. MUST USE ONLY AS SUCTION.

11.050-11.256
280.7-285.9

VERTICAL WITHIN 6°

3.768-3.822
95.7-97.1

7.166-7.426
182.0-188.6

3.229-3.496
82.0-88.8

4x .308-.390
7.8-9.9

D

A

C

B

E

F

12.647-12.753
321.2-323.9

DISCHARGE - COPPER
O.D. - .437 (11.1) NOMINAL
WALL - .058 (1.5) NOMINAL
END I.D. - .378-.384 (9.60-9.75)
× .709-.771 (18.0-19.6)
PLUG, -4

MANUFACTURING NOTES

1. SEE DWG. #AHT38 FOR ASSY. OF DISCHARGE CONNECTOR & LOWER SHOCK LOOP IN LOWER HOUSING.
2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

NOTE

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.

DIMENSIONING = INCHES / MILLIMETERS OR INCHES (MILLIMETERS)

AWF

O.A. SYMBOLS
= CATEGORY I
= CATEGORY II
= CATEGORY III
= CATEGORY IV

A	HA642-9
B	HA674-2
C	34867
D	34721
E	90706
F	28080-3

CK.	APR.	CHANGE	DATE
	T.M.G 6JUL01	#240948-000 WAS -32	
	T.M.G 2/10/98	#232836-002 WAS PLUG -9	
5F	5F	23955-296	—
B	A	REL	LT LC

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DIS.CODE

DO NOT SCALE THIS DRAWING ALL FERROUS MATERIAL MUST BE SHOT BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY.

NAME
SALES COMPRESSOR

DWN.	CK.	APR.	SCALE
MCCAUGHEY 9-8-97	P.J 9/8/97	R.A.S 9/8/97	1"-2"

THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO

TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL
NOTED

PART NO.
DCAW098

BANNER